



1540 EH QUICK REFERENCE GUIDE

The quick reference guide is not a substitute for the Operators Manual!
Please refer to Operators Manual for more detailed information

TRACTOR CONNECTION

1. Hydraulics

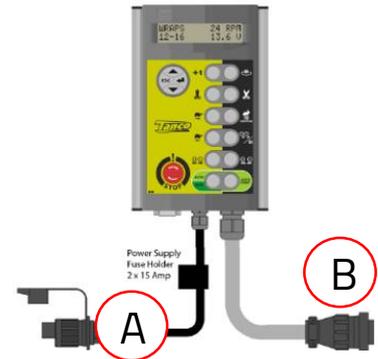
Red pipe > Supply (30-35lpm)

Blue pipe > Return (**Free flow return!!**)

2. Electrics

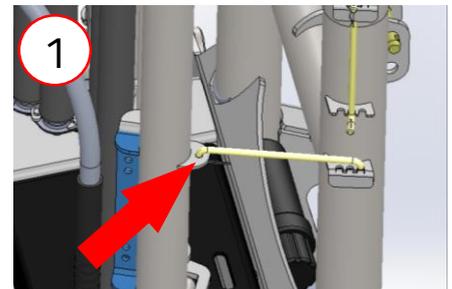
A. Connect 12V supply to 3pin plug

B. Connect wrapper harness to controller

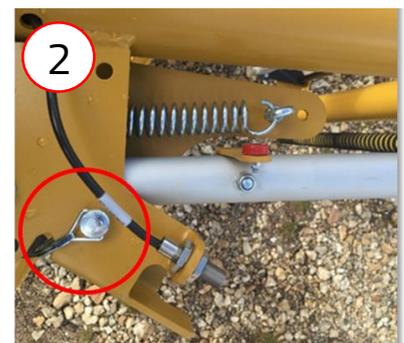


ENTERING THE WORKING POSITION

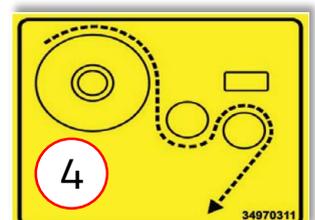
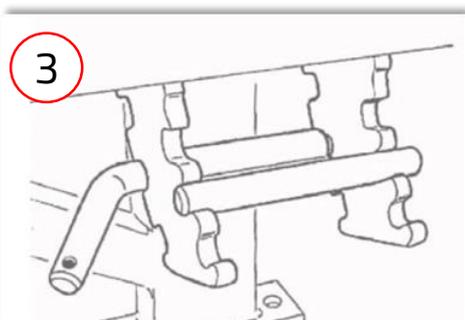
1. Remove the wrap arm transport lock.



2. Position the safety arms into the working position by removing the retaining pin.



3. Adjust the roller arm stops. This is done by adjusting the position of the pin. This should be done for different size bales.



4. Install the roll of film and attach the film to the Cut & Start.

OPERATION

Auto mode (A)

1. "A" on the center of the display indicates that the controller is set in Automatic mode.
2. With the rollers in the open position, bring the machine into the bale.
3. Press "**Rollers in**" (a) to load the bale.
4. Press "**Auto start**" (b) to begin the wrapping cycle.
 - I. The wrap arm will first unfold to the straight position.
 - II. It will then complete the target number of wraps.
 - III. On the last half revolution the wrap arms will return to the folded position, and then come to a stop after bringing the film into the cutter.
 - IV. The wrap arms will then reverse to the center.
5. Press "**Rollers out**" (c) to unload the bale.
6. To manually interrupt the wrapping cycle, press the "**Pause**" (d) button which will bring wrapping to a controlled stop.
7. Press "**Resume**" (e) to continue the Auto-wrap cycle from where it stopped.



a



b



c



d



e

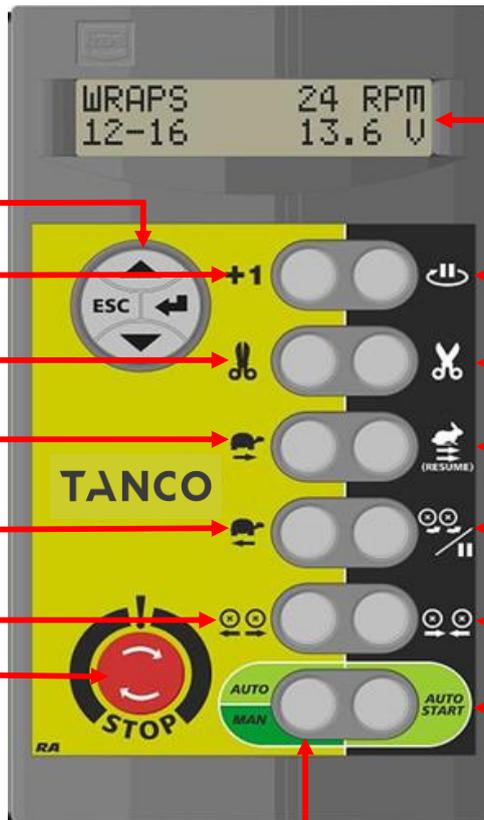
Note: "Rollers in" & "Rollers out" functions can be operated by "one touch" meaning that the operator does not need to keep the button pressed. To activate "one touch" increase "**Rollers in**" & "**Rollers out**" time in the Operator Menu.



EXPERT CONTROLLER OPERATION

4-way Menu switch:

- Set no. Of wraps
- Change/Reset Bale Sub-Total
- Access Operator Setup Menu
- Access Technician Setup Menu
- Access Manual Wrap Arm Fold (second function on L5/R5)



- Current No. of wraps
- Target No. of wraps
- Wrapping speed (RPM)
- Bale total
- Grand total No. of bales
- Mode: Manual /Auto

- Add extra wrap
- Close cutter
- Slow wrap arm rotate
- Reverse wrap arm
- Rollers out
- Power on/off / Emergency Stop
- Pause wrapping
- Open cutter
- Fast wrap arm rotate / Resume wrapping
- Pause bale rotation (during wrapping)
- Rollers in
- Start Auto wrap cycle
- Select Manual or Auto

OPTIONAL RF REMOTE OPERATION

The RF (Radio Frequency) remote is required if you wish to operate the 1540EH wrapper statically.



RF Receiver



- Auto Start wrap
- Load the bale
- Emergency Stop
- Rotate wrap arms in reverse
- Close Cut & Start
- Offload the bale
- Rotate wrap arms forward
- Open Cut & Start

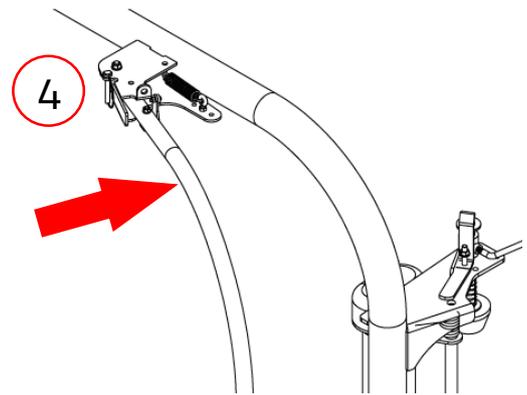
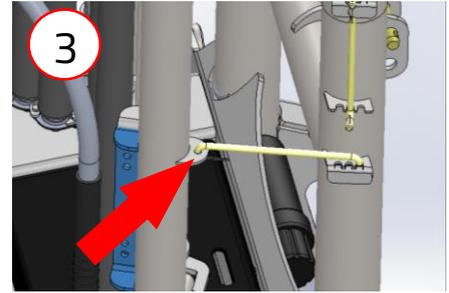


The red button on the rear of the remote must be pressed while pressing any other button (except "STOP").



ENTERING THE TRANSPORT POSITION

1. Fully close the loading rollers.
2. Rotate the wrap arm until it is behind the Cut & Start.
3. Insert the wrap arm transport lock.
4. Lock the safety arm into the transport position.



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